

$\frac{Y_2}{Y_1} = \left(\frac{B_1}{B_2}\right)^{\frac{6}{7}} \left[\frac{\tau_c}{2\tau_1} + \sqrt{\left(\frac{\tau_c}{2\tau_1}\right)^2 + \left(1 - \frac{\tau_c}{\tau_1}\right) \frac{B_1}{B_2}} \right]^{\frac{-3}{7}}$ (1)
 (Rectangular Long Contraction) $\frac{Y_2}{Y_1} = \left(\frac{B_1}{B_2}\right)^{\frac{6}{7}} \left[\frac{\tau_c}{2\tau_1} + \sqrt{\left(\frac{\tau_c}{2\tau_1}\right)^2 + \left(1 - \frac{\tau_c}{\tau_1}\right) \frac{B_1}{B_2}} \right]^{\frac{-3}{7}}$ (Komura,1966) (1) $\left(1 \leq \frac{L}{B_1}\right)$

(Straub,1934) (1940-1934) $\frac{Y_2}{Y_1} = \left(\frac{B_1}{B_2}\right)^{\frac{9}{14}}$ (2)
 (Griffith,1939) $\frac{Y_2}{Y_1} = \left(\frac{B_1}{B_2}\right)^{0.637}$ (ë)
 (Laursen,1958b) $\frac{Y_2}{Y_1} = \left(\frac{B_1}{B_2}\right)^{\frac{6(2+a)}{7(3+a)}} \times \left(\frac{n_2}{n_1}\right)^{\frac{6(a)}{7(a+3)}}$ (i)

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$$\frac{U_2}{U_1} = \left(\frac{B_1}{B_2} \right)^{0.593} \quad (n_2 = n_1) \quad (4)$$

$$\frac{Y_2}{Y_1} = \left(\frac{B_1}{B_2} \right)^{0.593} \quad (\hat{e}, \hat{e}' = a) \dots\dots\dots (5)$$

$$\frac{Y_2}{Y_1} = \left(\frac{B_1}{B_2} \right)^{0.694} \quad (\hat{e}, \hat{e}' = a) \dots\dots\dots (6)$$

Laursen,1963

$$\tau_o' = 17.2 \frac{v_1^2 D_{50}^{\frac{1}{3}}}{y_1^{\frac{1}{3}}} \dots\dots\dots (7)$$

$$\tau_c = 0.628 \times D_{50} \dots\dots\dots (8)$$

$$\frac{Y_2}{Y_1} = \frac{ds}{Y_1} + 1 = \left(\frac{\tau_o'}{\tau_c} \right)^{\frac{3}{7}} \times \left(\frac{B_1}{B_2} \right)^{\frac{6}{7}} \dots\dots\dots (9)$$

(Komura,1966)

$$\frac{Y_2}{Y_1} = 1.45 \times (Fr_1)^{\frac{1}{5}} \times \left(\frac{B_1}{B_2} \right)^{\frac{2}{3}} \times (\sigma_g)^{\frac{-1}{5}} \dots\dots\dots (10)$$

(Froude number)

$$\frac{Y_2}{Y_1} = 1.60 \times (Fr_1)^{\frac{1}{5}} \times \left(\frac{B_1}{B_2} \right)^{\frac{2}{3}} \times (\sigma_g)^{\frac{1}{2}} \dots\dots\dots (11)$$

Laursen and) (Silverstone,1976
 (K₁/K₂) (k₂/k₁)

$$\frac{Y_2}{Y_1} = \left(\frac{B_1}{B_2}\right)^{\frac{6(a+2)}{7(a+3)}} \times \left(\frac{n_2}{n_1}\right)^{\frac{6(a)}{7(a+3)}} \times \left(\frac{k_2}{k_1}\right)^{\frac{6(1)}{7(a+3)}} \times \left(\frac{K_1}{K_2}\right)^{\frac{a}{a+3}} \dots\dots\dots(1\hat{e})$$

(Alawi,1981)

(Alawi,1985)

(Gill,1981)

$$\frac{Y_2}{Y_1} = \left(\frac{B_1}{B_2}\right)^{\frac{6}{7}} \times \left[\frac{\tau_c}{\tau_1} + \left(1 - \frac{\tau_c}{\tau_1}\right) \times \left(\frac{B_1}{B_2}\right)^{\frac{1}{m}} \right]^{\frac{-3}{7}} \dots\dots\dots(\acute{e}\grave{e})$$

(m=1.5) : (m=3)

(V*/ω)

$$\frac{Y_2}{Y_1} = \left(\frac{B_1}{B_2}\right)^{0.714} \dots\dots\dots(14)$$

$$\frac{Y_2}{Y_1} = \left(\frac{B_1}{B_2}\right)^{0.571} \dots\dots\dots(15)$$

(Lim and Cheng,1998)

$$\left(\frac{Y_2}{Y_1}\right) = \left(\frac{B_1}{B_2}\right)^{0.75} \dots\dots\dots(16)$$

(17)

$$\frac{Y_2}{Y_1} = f\left(\frac{B_1}{B_2}, Fr_o, \sigma_g, \theta, Re\right) \dots\dots\dots(18)$$

$$\frac{\tau_o'}{\tau_c} = a_3 + b_3 \times \left(\frac{Y_2}{Y_1} \right) \dots \dots \dots (24)$$

(24) (R²) Ø (b₃, a₃) (4) Ø

(24)		(R ²)			(4) Ø		
		(0.653 = D ₅₀) A			(1.04 = D ₅₀) B		
B ₁ /B ₂	θ°	a ₃	b ₃	R ²	a ₃	b ₃	R ²
4	20	-1.2281	1.6223	0.9853	-1.0241	1.6449	0.9858
3	20	-1.3944	1.4904	0.9958	-1.0233	1.3366	0.9854
2	20	-1.2651	1.1905	0.9979	-1.0243	1.1552	0.9856

$$\frac{Y_2}{Y_1} = 0.618 \times \left(\frac{B_1}{B_2} \right)^{0.527} \times (Fr_o)^{0.489} \dots \dots \dots (25)$$

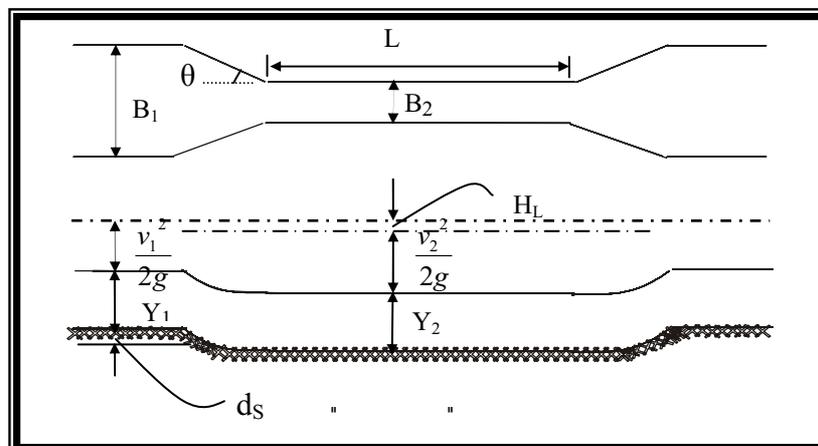
(25) (R²) Ø (b₃, a₃) (4) Ø

$$\frac{Y_2}{Y_1} = 0.618 \times \left(\frac{B_1}{B_2} \right)^{0.527} \times (Fr_o)^{0.489} \dots \dots \dots (25)$$

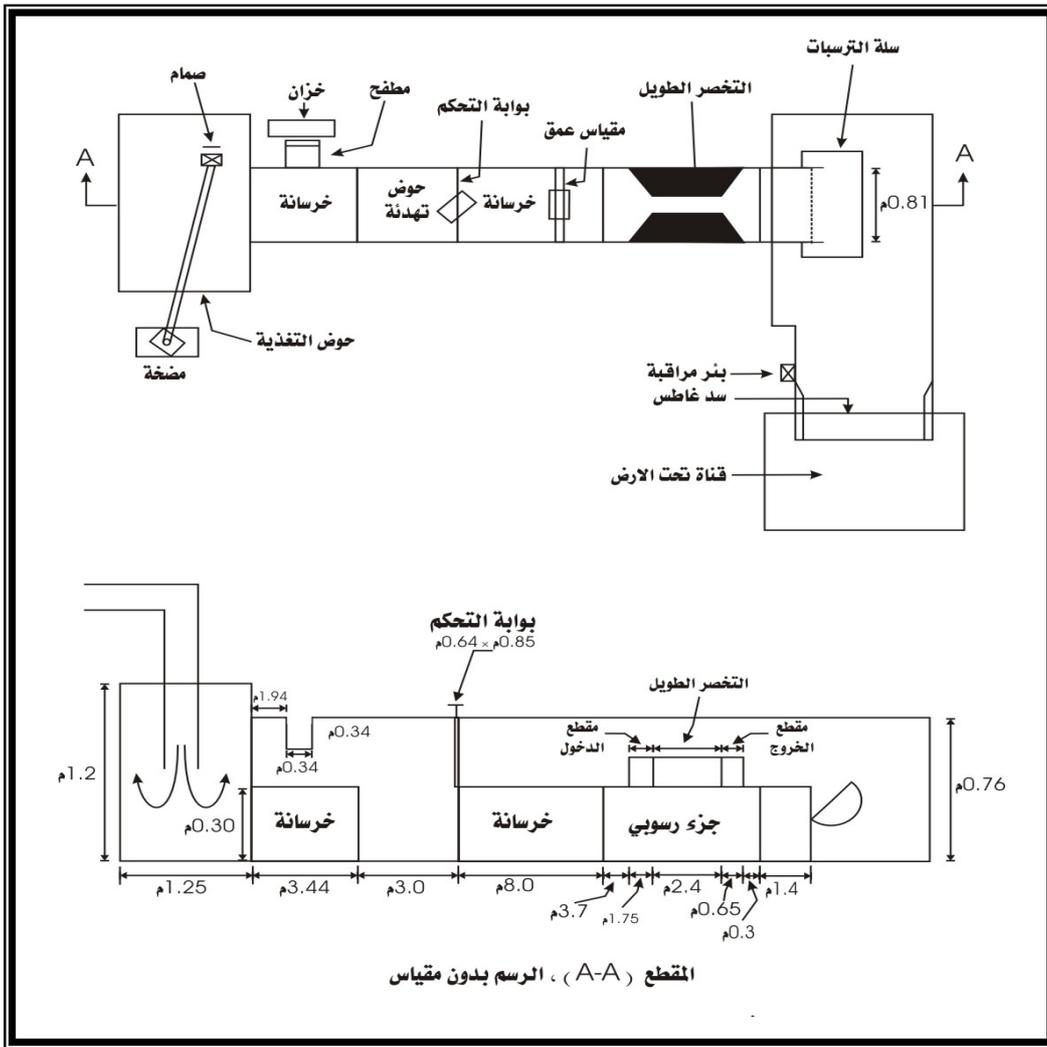
(25) (R²) Ø (b₃, a₃) (4) Ø

(i)

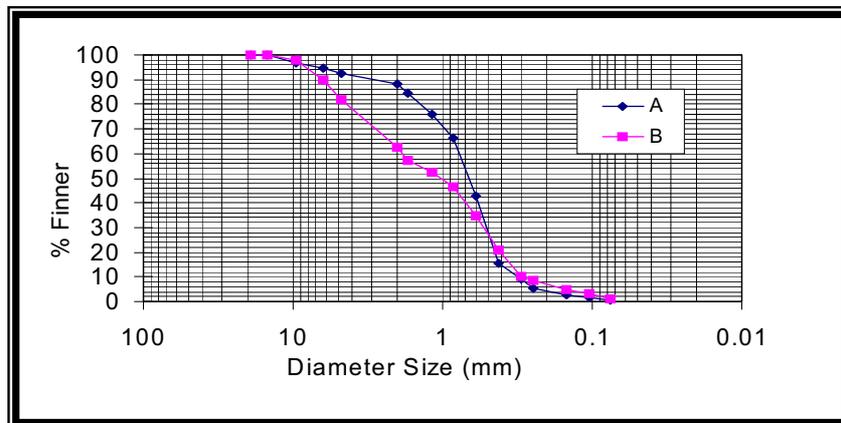
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Ø : (1) Ø

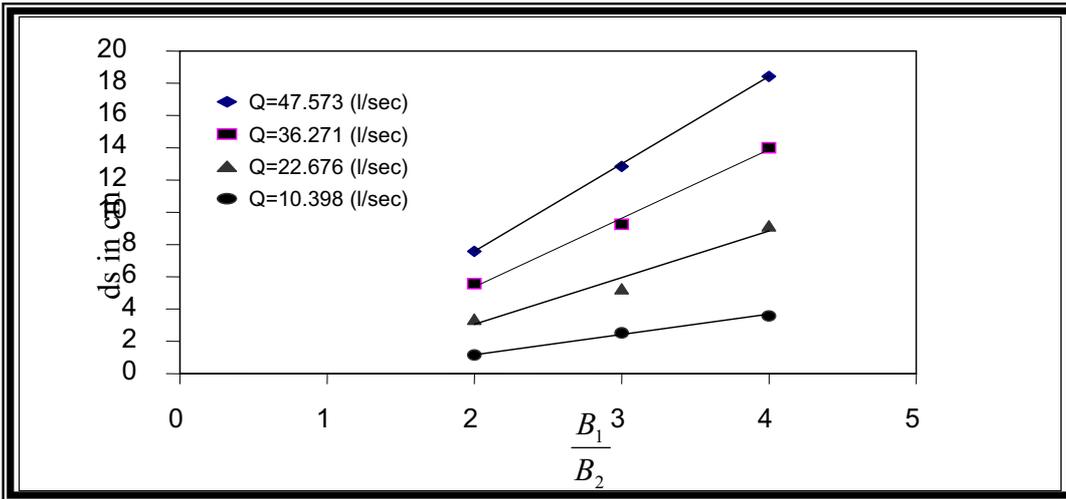


: (é) Ø

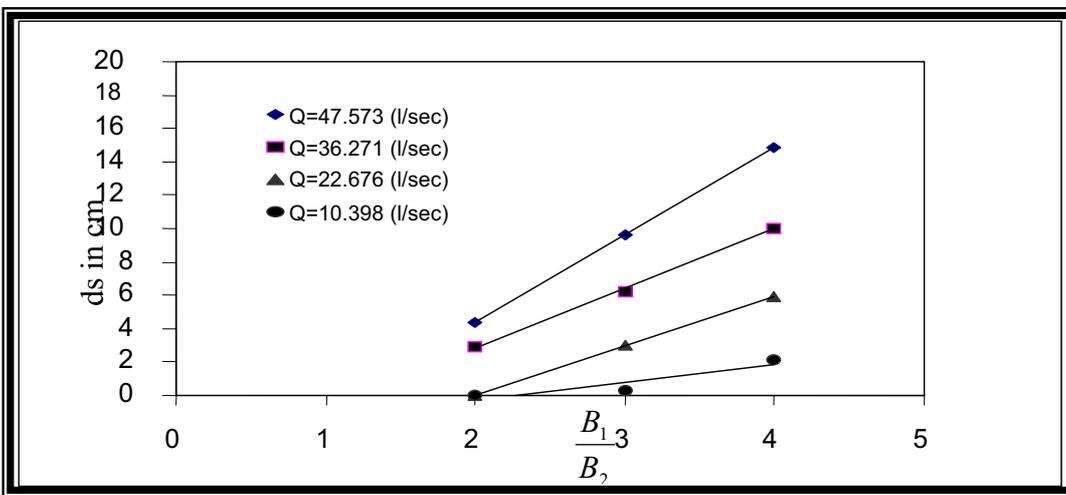


Ø

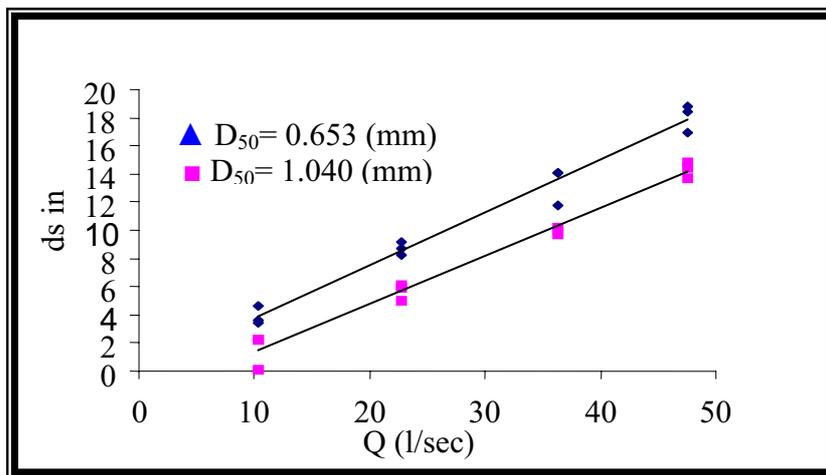
: (é) Ø



شكل (4) : العلاقة بين عمق النحر ونسبة التخصر للنموذج A

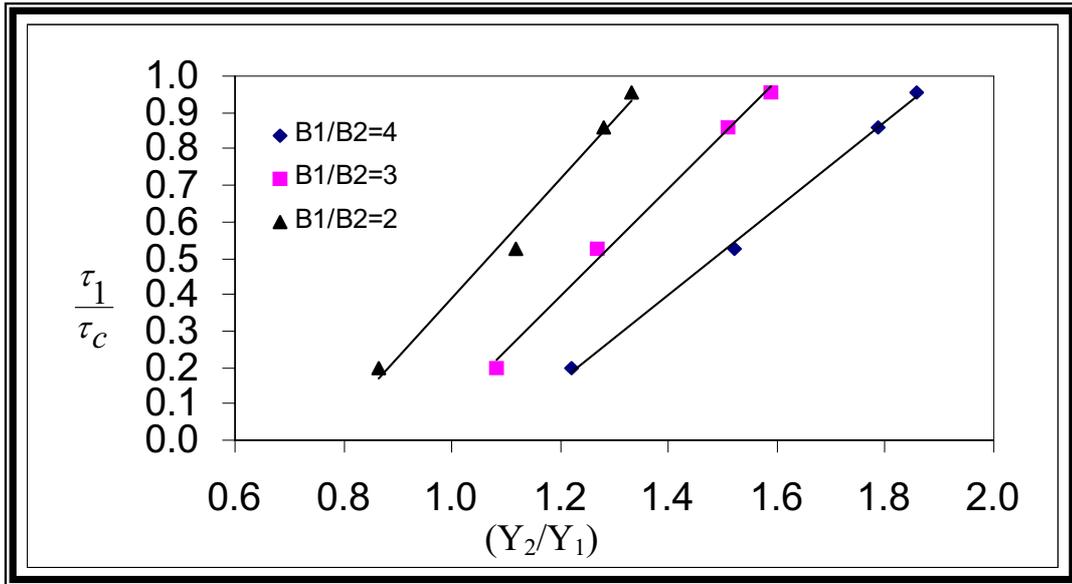


شكل (5) : العلاقة بين عمق النحر ونسبة التخصر للنموذج B



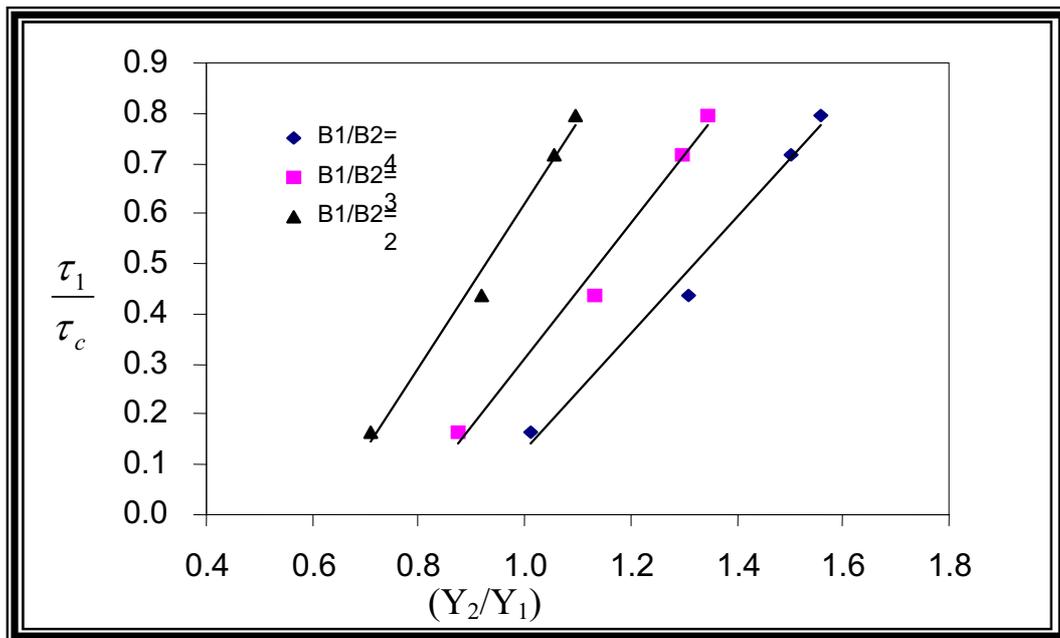
($\theta=10^\circ, 15^\circ, 20^\circ$) ($B_1/B_2=4$)

(i) \emptyset



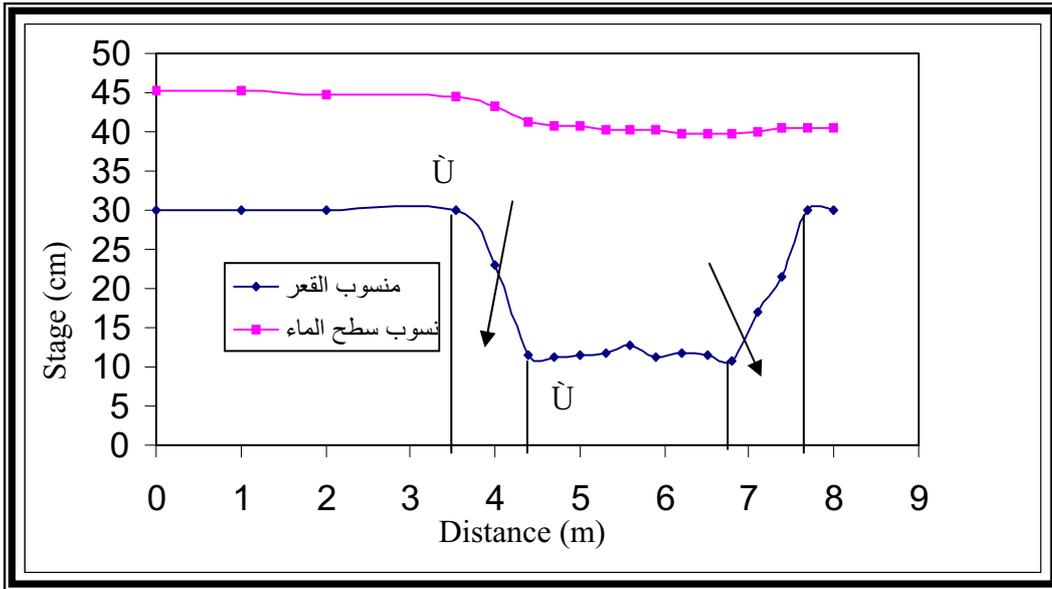
A

(i) Ø



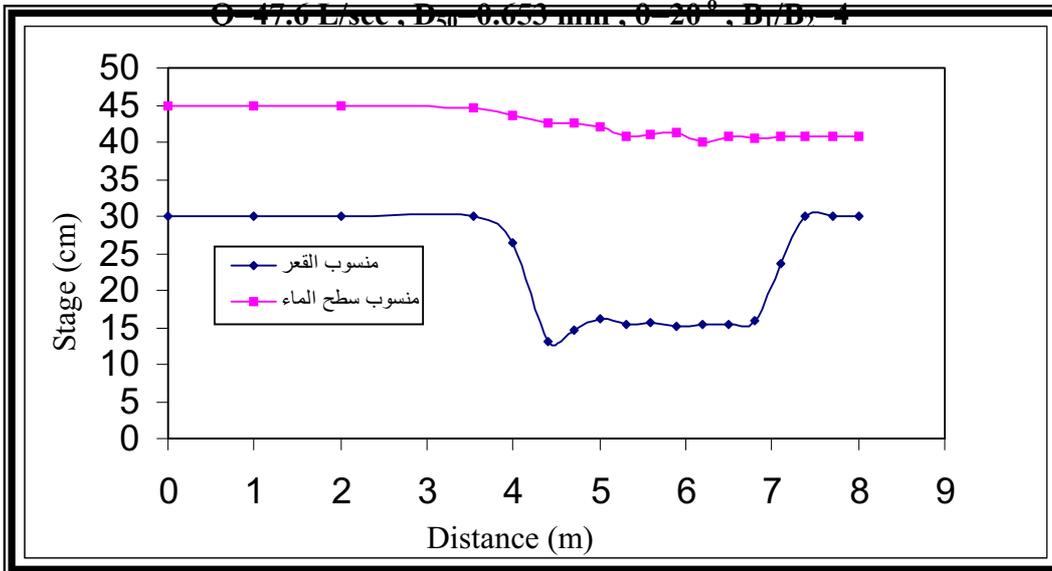
B

(i) Ø



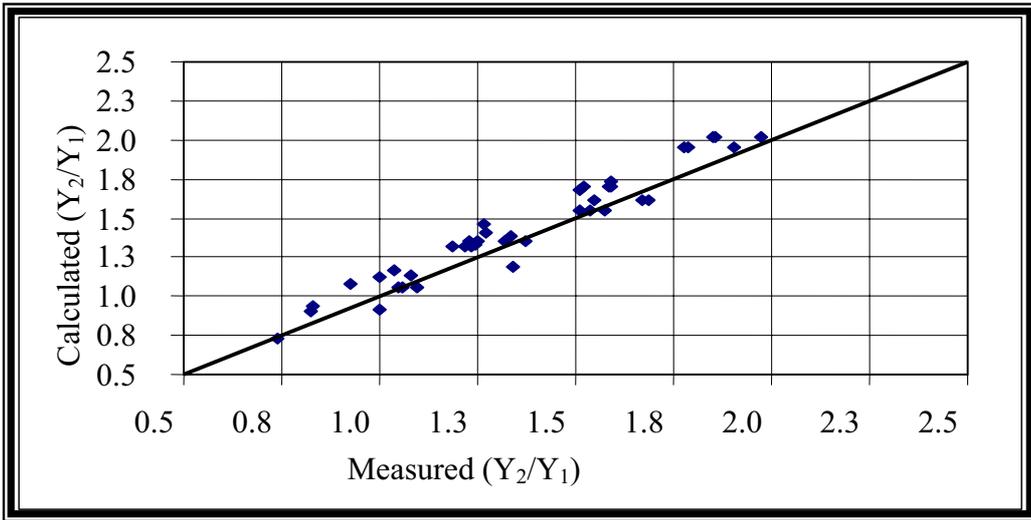
A Ø : (ø) Ø

Q=47.6 L/sec, D₅₀=0.653 mm, θ=20°, B₁/B₂=4

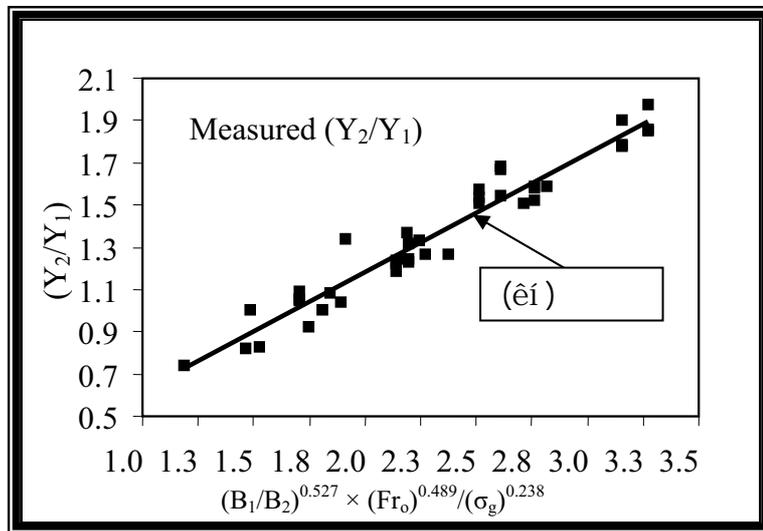


B Ø : (èç) Ø

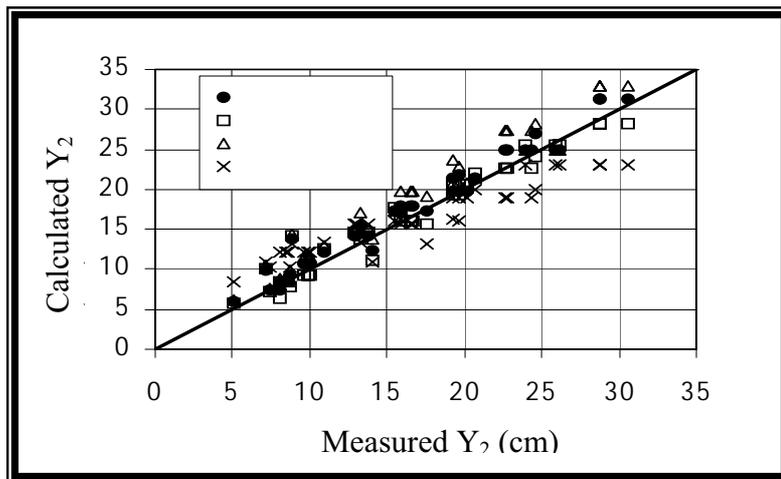
Q=47.6 L/sec, D₅₀=0.104 mm, θ=20°, B₁/B₂=4



(èì) : (èè) Ø



(èì) : (12) Ø



: (13) Ø